

E I DUPONT DE NEMOURS & CO INC

ENGINEERING POLYMERS, CHESTNUT RUN PLAZA, PO BOX 80713, WILMINGTON DE 19880-0713

A228

Polyamide 66 (PA66), "Maranyl", furnished as pellets

	Min Thk	Flame			RTI	RTI	RTI
Color	(mm)	Class	HWI	HAI	Elec	Imp	Str
ALL	0.71	V-2	4	0	130	75	85
	1.5	V-2	3	0	130	75	85
	6.0	V-2	2	0	130	75	85
	3.0	V-2	2	0	130	75	85
Comparative Tracking Index (CTI): 0				Inclined Plane Tracking (IPT): -			
Dielectric Strength (kV/mm): 13				Volume Resistivity (10 ^x ohm-cm): 7			
High-Voltage Arc Tracking Rate (HVTR): 0				High Volt, Low Current Arc Resis (D495): 6			
Dimensional Stability (%): -							

NOTE - (1) Material designations that are color pigmented may be followed by suffix letters and numbers. (2) Material designations may be prefixed by "ZYT" for Zytel or "MIN" for Minlon or "DEL" for Delrin or "CRA" for Crastin or "RYN" for Rynite or "ETPV" for ETPV or "SOR" for Sorona grades.

ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.

Report Date: 1996-07-29

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IEC and ISO Test Methods

Test Name	Test Method	Units	Thk (mm)	Value
Flammability	IEC 60695-11-10	Class (color)	0.71	V-2 (ALL)
			1.5	V-2 (ALL)
			6.0	V-2 (ALL)
			3.0	V-2 (ALL)
Glow-Wire Flammability (GWFI)	IEC 60695-2-12	C	-	-
Glow-Wire Ignition (GWIT)	IEC 60695-2-13	C	-	-
IEC Comparative Tracking Index	IEC 60112	Volts (Max)	-	-
IEC Ball Pressure	IEC 60695-10-2	C	-	-
ISO Heat Deflection (1.80 MPa)	ISO 75-2	C	-	-
ISO Tensile Strength	ISO 527-2	MPa	-	-
ISO Flexural Strength	ISO 178	MPa	-	-
ISO Tensile Impact	ISO 8256	kJ/m ²	-	-
ISO Izod Impact	ISO 180	kJ/m ²	-	-
ISO Charpy Impact	ISO 179-2	kJ/m ²	-	-